4 stroke : ENGINE CARE & BREAK-IN GUIDE

GPX provide the best and most comprehensive parts and labour warranty that exists in the World of green laning and enduro motorcycles. All we ask in return is that you adhere to the below for your safety and the well being of your bike.

> ⚠ CRITICAL WARRANTY ACTIVATION NOTICE For all 2-stroke purchases after 17/05/2026, all new customers MUST telephone GPX at 07411 364803 to activate their warranty. Before riding, you must read the handbook, read the warranty page, and completely understand this guide.
>
> It is the customers responsibility to return this signed document to GPX HQ.

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1. CRITICAL BREAK-IN PERIOD (FIRST 200 MILES / 3 TANKS)

Your bike needs running in very carefully to ensure reliability and long life. **Ignore this at your peril.** An abused engine leaves clear evidence for the mechanic stripping it down, and photos of damage are fed into AI for an unbiased opinion. Abuse is not covered under warranty. GPX engines are very robust but you must run it in carefully. THIS TAKES 200 MILES — Do not head to hard enduro sites like Wales, Werrn Duu, or Cowm unless you have spare cash.

> **SPEED & REV LIMITS:** Do not exceed **45 MPH** or low-to-medium revs until you are past the first 200 miles.
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> **LUG THE ENGINE:** Use the low-to-medium torque of the engine. Do not use high revs.

VARY THE LOAD: Never hold a steady throttle position for more than a few seconds. Constantly move through the gears and RPM range.

AVOID MAX LOAD: Avoid deep sand, thick mud, or steep hill climbs during the first two tanks of fuel.

COOLING CYCLES: For the first 2 hours of operation, ride in 20-minute sessions, allowing the engine to cool completely to ambient temperature between sessions.

AIR FILTER: Ensure the air filter is clean and properly oiled. GREASE the sealing edge where the filter touches the air box body. Dirt is the number one killer of 2-stroke engines. After washing the bike your air filter will be wet. Clean and reoil it. Under no circumstances ignore this. Dirt being sucked from an air filter into an engine is the number 1 killer of 2 stroke engines.

The chassis ALSO needs to run in .New bolts find their way loose etc!. It is the owners responsibility to check nuts , bolts , spokes ,chain etc for tension after each ride , AND TIGHTEN ACCORDINGLY.

This is par for the course in owning and riding a lightweight 4 stroke enduro bike.

If you follow the above you will be rewarded with a reliable bike that starts straight away and costs you less in the short and long run . Again this is standard stuff to many people . Many experienced off roaders as well as those just starting out choose GPX. This document is designed to inform and remind.

CUSTOMER ACKNOWLEDGEMENT & SIGN-OFF

I fully understand and agree with the terms above. I agree to warm up and run my new GPX in very carefully and will adhere strictly to all the operating rules outlined in this document, including the strict restriction of keeping under 45 MPH for the first 200 miles.

Customer Signature: _____

Name (Printed): _____

Date: _____